

1. Before assembly, disassemble the tailgate filling, secure cables and connections. Prepare the assembly kit and tools.

2. Secure the top of the tailgate close to the edge with tape.

3. Secure the inside from the outside of the tailgate mount. Do this on both sides of the tailgate.





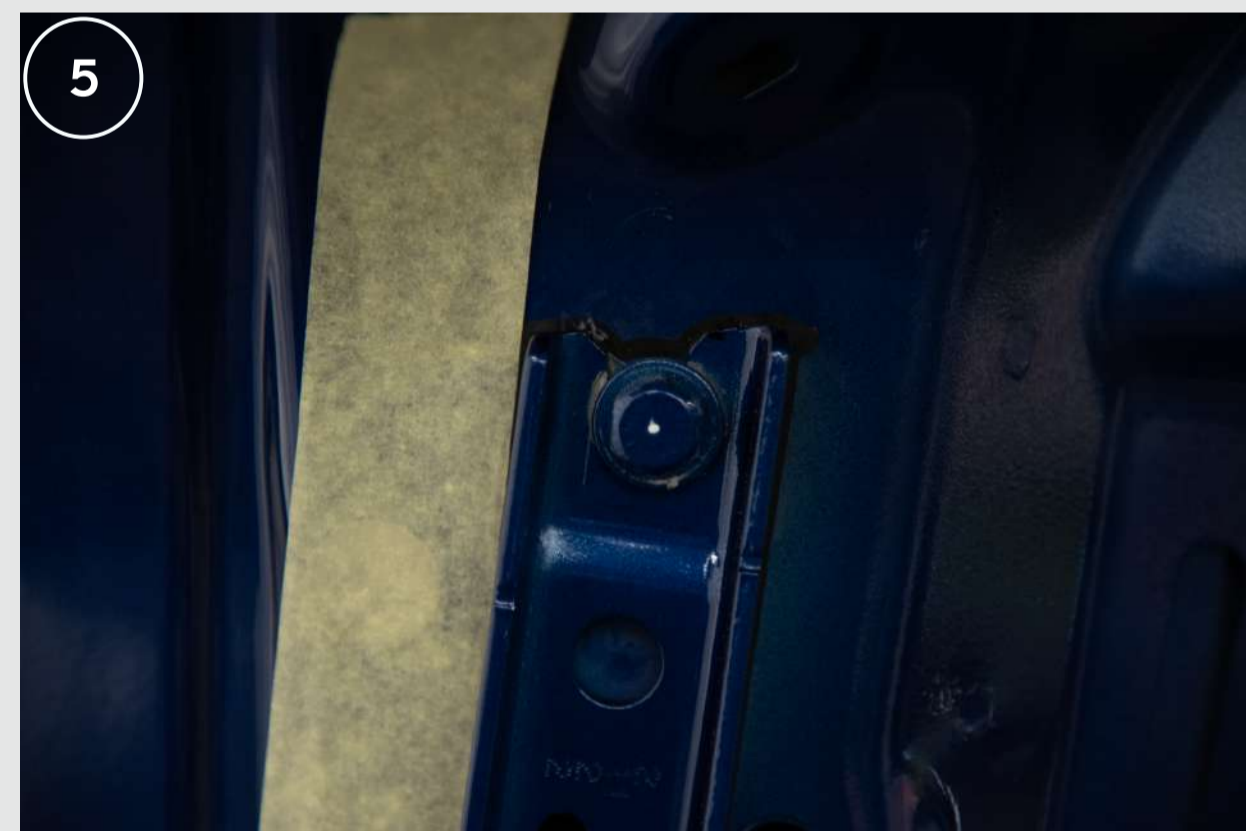


4. Mark the center of the tailgate mounting bolt.

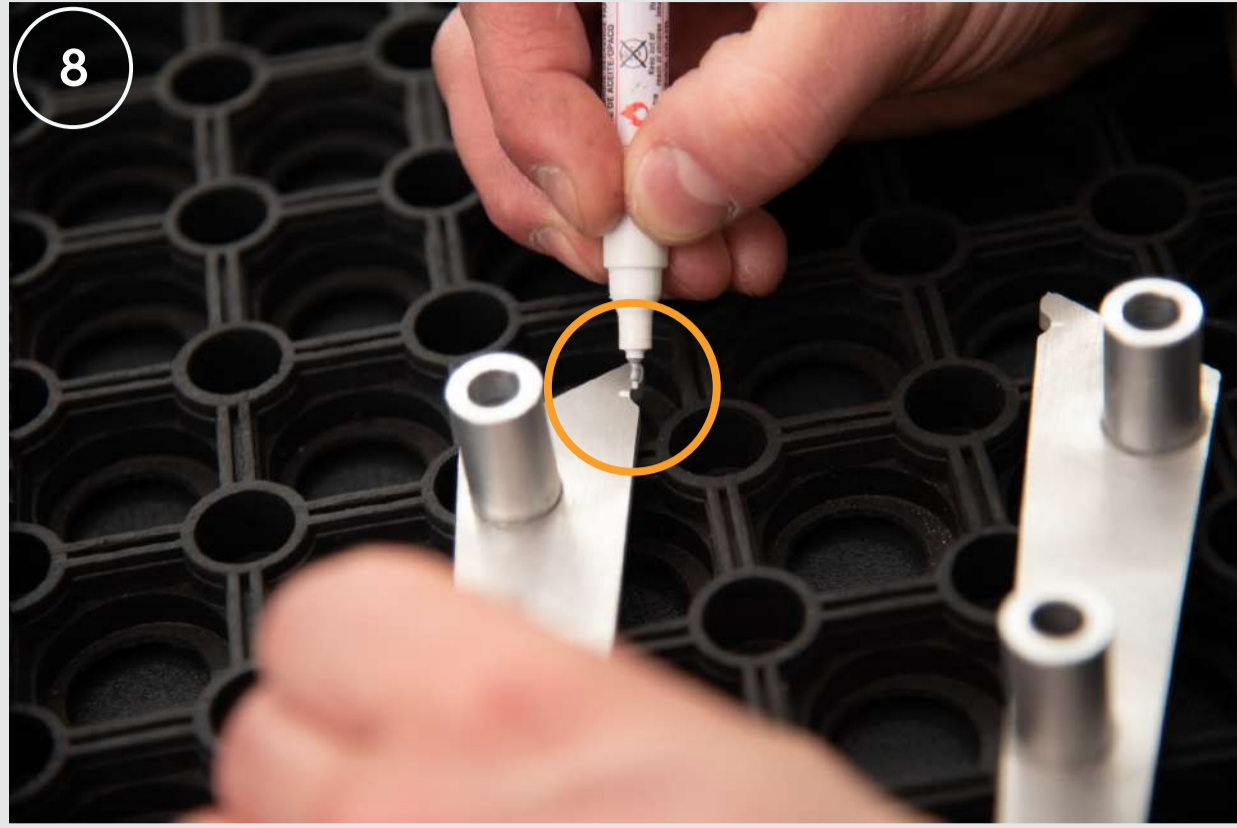
5. Mark a point on both sides of the tailgate mounting.

6. Apply a spirit level to the marked points.

7. From the spirit level, mark a line on the side of the tailgate fastener. Do this on both sides.







8. Mark the center of the notch on the sleeve mount.

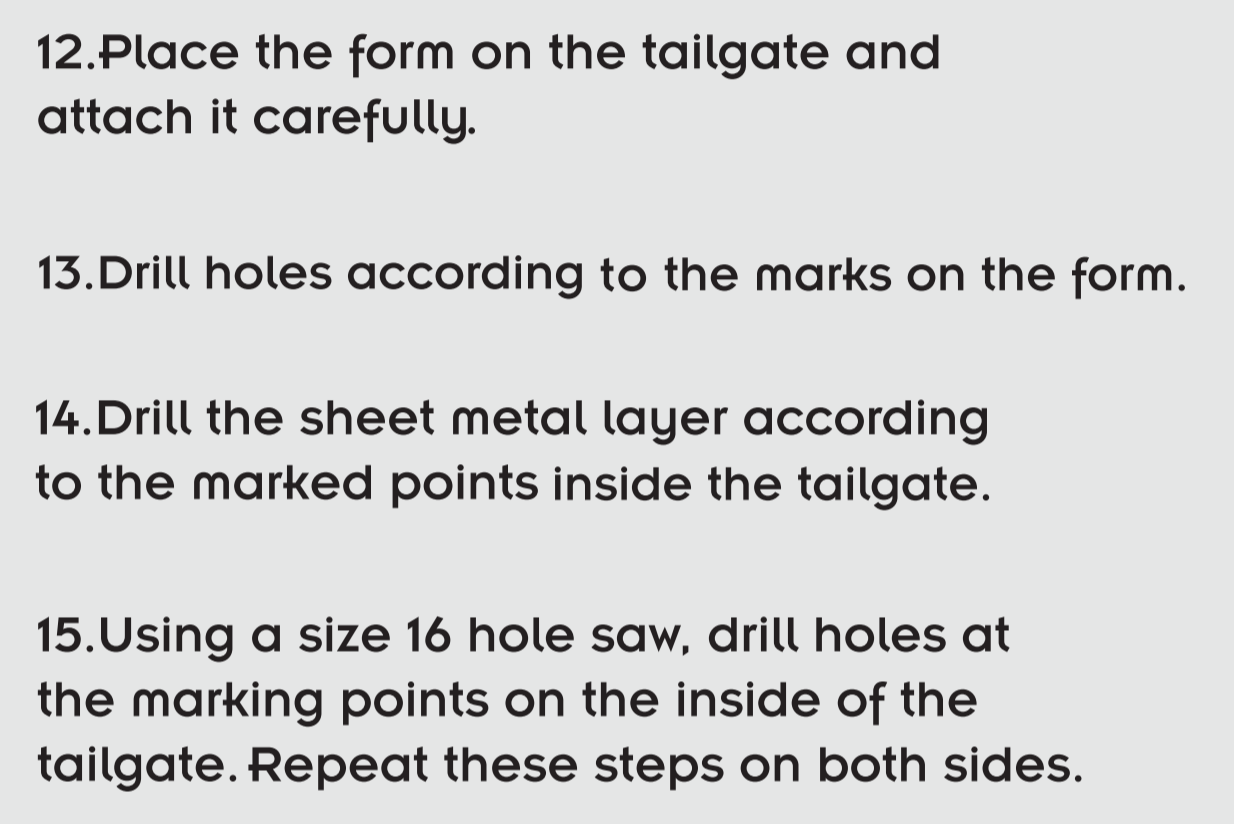
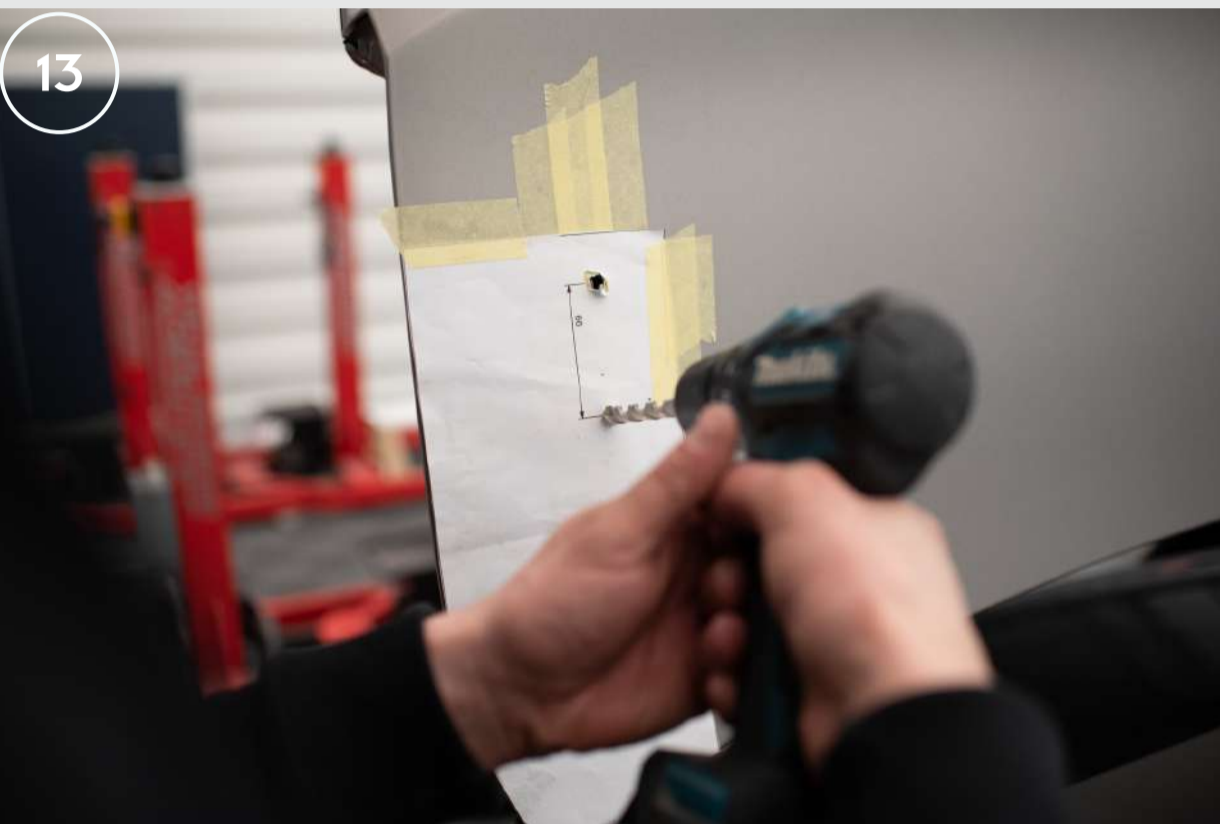
9. Align the sleeve mount so that the mark on the sleeve mount matches the mark on the tailgate.

10. Mark the points on the tape through the sleeves.

11. Perform these steps on both sides.







12. Place the form on the tailgate and attach it carefully.

13. Drill holes according to the marks on the form.

14. Drill the sheet metal layer according to the marked points inside the tailgate.

15. Using a size 16 hole saw, drill holes at the marking points on the inside of the tailgate. Repeat these steps on both sides.





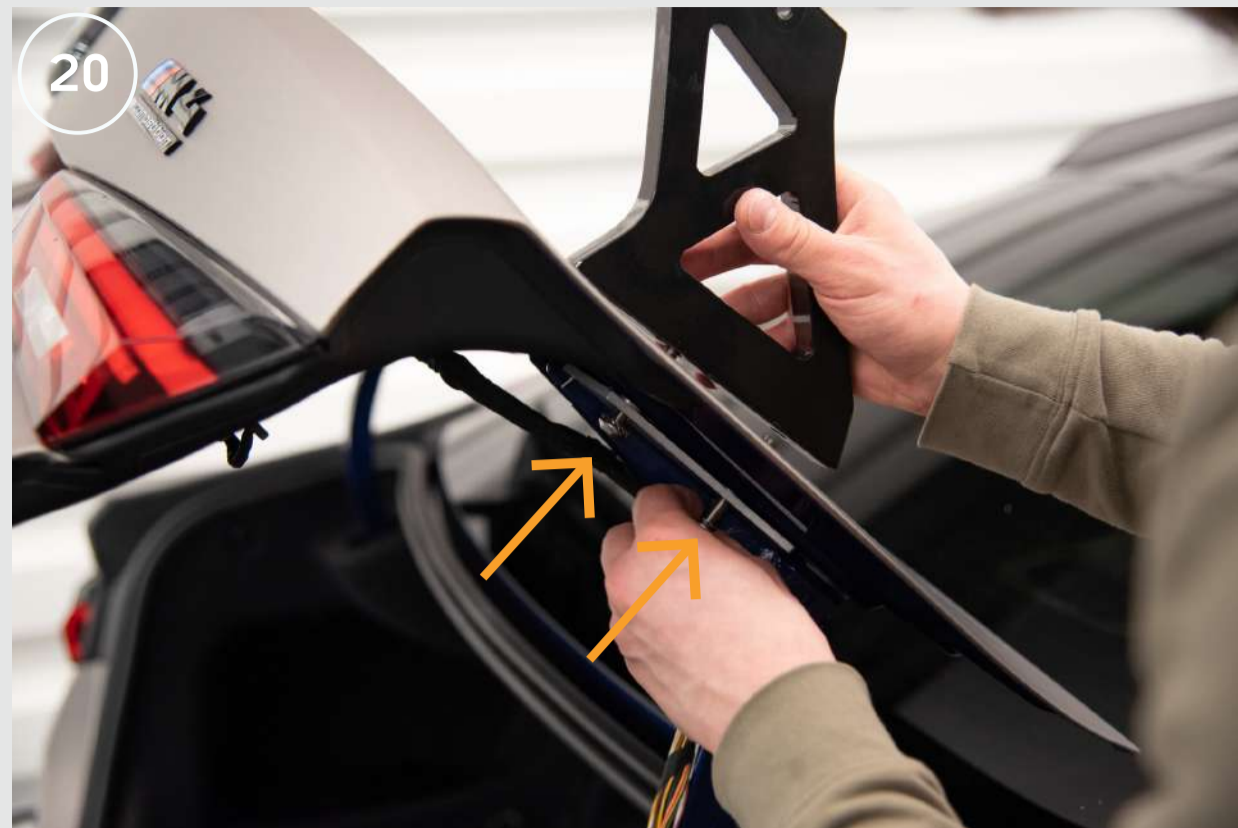
16. Remove the protective tape and check the drilled holes.

17. Insert the sleeve mount into the holes.

18. Check the accuracy of the drilled holes through the sleeves.







19. Remove the foil protecting the gasket from the lower part of the bracket.

20. Through the sleeve mount, put the bolts with the head towards the inside of the boot. Screw screws a little into the threads in the bracket.

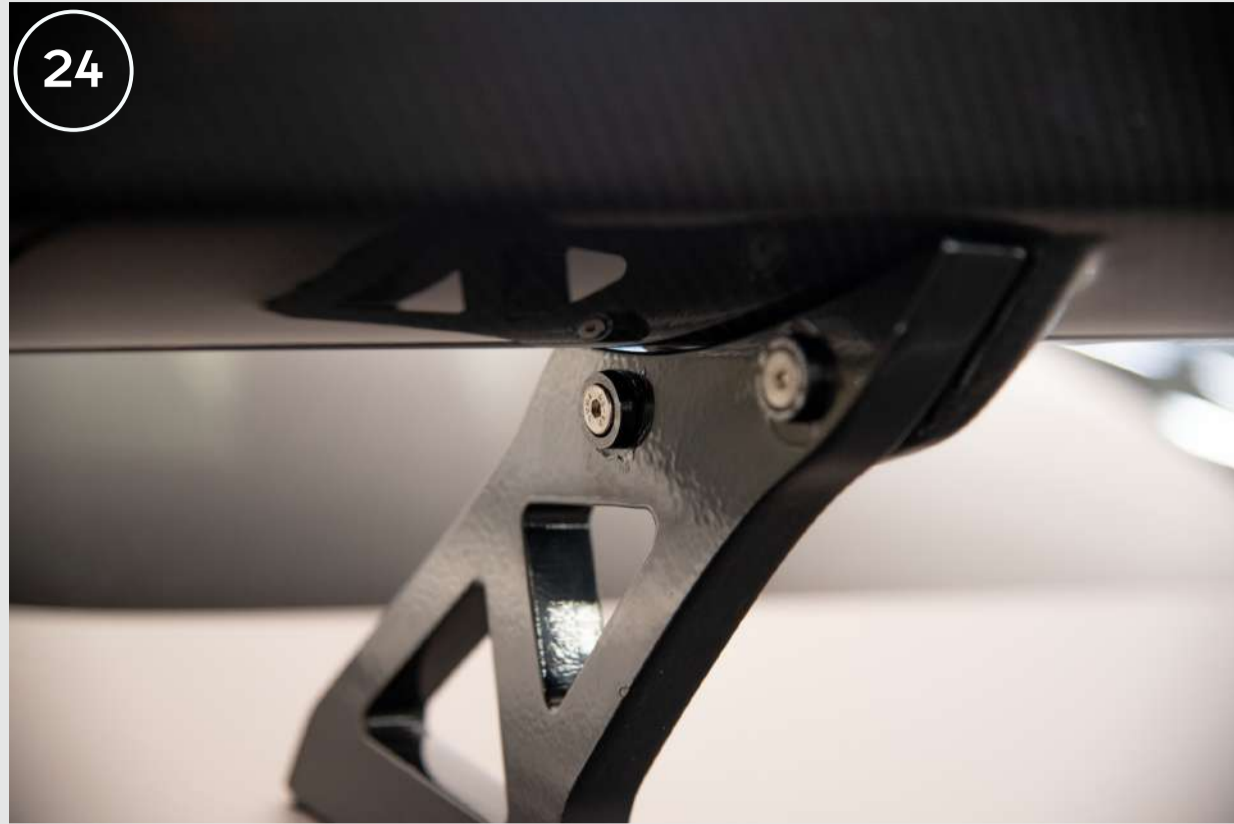
21. Aligning the bolts, lay down and lightly press the bracket against the tailgate. Do these steps on both sides.

22. Prepare smaller screws with washers to attach the spoiler.

23. Place the spoiler on the brackets so that the mounting holes in the spoiler and brackets line up.







24. Screw the spoiler lightly to the brackets and make sure it sits evenly.



25. If it is even, tighten the screws securing the spoiler to the brackets firmly.



26. Tighten the screws securing the brackets to the tailgate.

27. Install the tailgate filling.



28. Done.

